



EUROPEAN FLY BAGS FOR IEDs

2015 Aviation Security Forum, Washington DC



D•APPOLOANIA

consulting, design, operation & maintenance engineering

The Terrorist Threat to Commercial Aviation



- Commercial aviation is constantly under threat of terrorist attacks

A screenshot of the BBC News website. The top navigation bar includes links for "Sign in", "News", "Sport", "Weather", "Shop", and "Earth". Below this is a red banner with "BBC NEWS" and "Home | Video | World | UK | Business | Tech | Science | Magazine | Entertainment". A main headline reads "Ryanair plane grounded in Poland after bomb threat 'hoax'" with a timestamp of "25 June 2015 | UK".

Cargo plane bomb plot: Key developments

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes

United flight bound for DC is diverted to Ohio after female passenger 'makes threatening comments about a bomb'

- United Express Flight 3342 departed from Missouri at 8.50am Thursday
- Aircraft diverted to Ohio after female flier 'made threatening comments'
- Passengers told Daily Mail Online the woman made threat about a bomb
- She was 'in her fifties' and 'acting recklessly and looking around oddly'
- Flight was met on tarmac at Port Columbus Airport by emergency crews
- Passengers were evacuated; 'disruptive' woman was detained by police

By SOPHIE JANE EVANS FOR DAILYMAIL.COM
PUBLISHED: 18:17 GMT, 2 July 2015 | UPDATED: 20:10 GMT, 2 July 2015

THE CHRISTMAS DAY PLOT THAT CAME SO CLOSE



D'APPOLONIA
consulting, design, operation & maintenance engineering

Effect of Explosion in a Cargo Hold Aircraft



Explosions in aircraft cargo holds



PROTECTION MEASURES ARE NEEDED

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

Blast Containment on Cargo Hold - HULDs: Past Attempts



- Since the Lockerbie disaster in 1988, development of HULDs for cargo holds:
 - Never gained wide market acceptance:
 - Too heavy
 - Too bulky
 - Too expensive
 - Easily damaged during use and/or by environment
- Only for wide bodies!



Blast Containment on Passenger Compartment – Past Attempts



- Aviation regulations mandates that a **Least Risk Bomb Location (LRBL)** is identified on each aircraft
- Existing solutions for blast containment are based on:
 - phase-changing materials
 - thick reinforced plates
- Drawbacks:
 - Weight
 - Cost
 - bulkiness
 - Explicit presence of a blast disposal container onboard can give rise to panic



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes

Project Type: Collaborative project

Call: FP7-AAT-2012-RTD-1

Topic: AAT.2012.5.1-1. Aerostructures

Start date: August 2012

End date: July 2015

Coordinator: Alessandro Bozzolo, D'Appolonia S.p.A. (RINA Group)

FLY-BAG2 Partners



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D'APPOLONIA
consulting, design, operation & maintenance engineering



Introduction: from FLY-BAG1 to FLY-BAG2

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2: follow-up of FLY-BAG1 Project



- FLY-BAG2 is a **follow-up** of the previous FP7 Research Project FLY-BAG (GA No. ACP7-GA-2008-213577)
- FLY-BAG developed and successfully tested a **blast-resistant flexible composite luggage container** for the protection of aircrafts from on-board explosions from explosives hidden in luggage in the cargo hold

FLY-BAG1 Demonstrator



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes

FLY-BAG1: Installation trials into Meridiana Airbus A319



2 - 3 DECEMBER 2014 | OLYMPIA LONDON



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D'APPOLONIA

consulting, design, operation & maintenance engineering

Four possible causes of damage:

- High speed fragments ejection
- Shock peak pressure (duration: few ms)
- Quasi static pressure (duration: few s)
- Fire/heat

Blast Test of a LD3-45 ULD



WOULD MOST LIKELY LEAD TO FUSELAGE COLLAPSE

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes

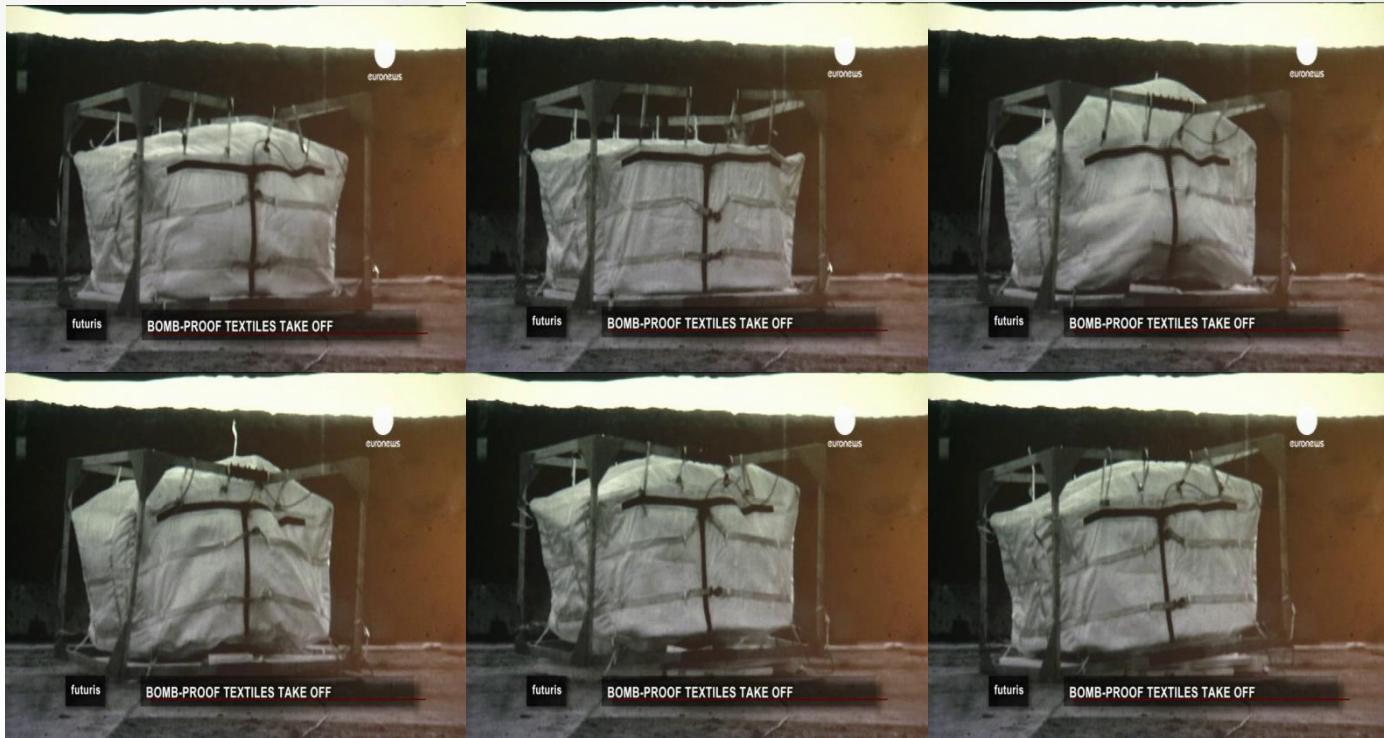


D•APPOLONIA
consulting, design, operation & maintenance engineering

Final Blast Test on FLY-BAG1



FLY-BAG blast test with the same explosive charge that destroyed the ULD



THE FLY-BAG SURVIVES SUBSTANTIALLY INTACT!

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG1 – Key Issues

- Lightweight (65 kg) ≤ standard AI LD3-45 ULD (85 kg)
- Blast resistant
- Developed with focus on narrow bodies
- It stays inside the cargo hold of the airplane (no-ULD version)
- Easy to install and use
- Slim – payload is unaffected when in use, when folded it fits in a 30x40x80 cm case
- FLY-BAG1 Patented (EP 2492217 A1)

FLY-BAG2 Project



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

Why FLY-BAG2?



- FLY-BAG1 has demonstrated the feasibility of a textile-based blast resistant container, but:
 - For a **specific configuration** (narrow-body, the container stays in the cargo hold)
 - **No use for wide-body aircrafts**
 - **No use against suicide bombers**
 - FLY-BAG1 was only **blast-tested in open air**
 - The **interaction with airframe** was only known from **simulations**, not tested

FLY-BAG2 Objectives



- FLY-BAG2 aims at developing two entirely new classes of bomb-proof devices, namely:
 - **cabin device**, meeting the *Least Risk Bomb Location (LRBL)* requirements
 - **cargo device**, for cargo holds of narrow body and wide body aircrafts
- **Full scale blast tests** on disused aircrafts are being performed

Material Selection



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D'APPOLONIA
consulting, design, operation & maintenance engineering

Blast Events

- Four possible causes of damage:
 - High speed fragments ejection
 - Shock peak pressure (duration: few ms)
 - Quasi static pressure (duration: few s)
 - Fire/heat

MULTILAYER CONFIGURATION

Selection of Advanced Materials (Fabrics, Composite & Zip)



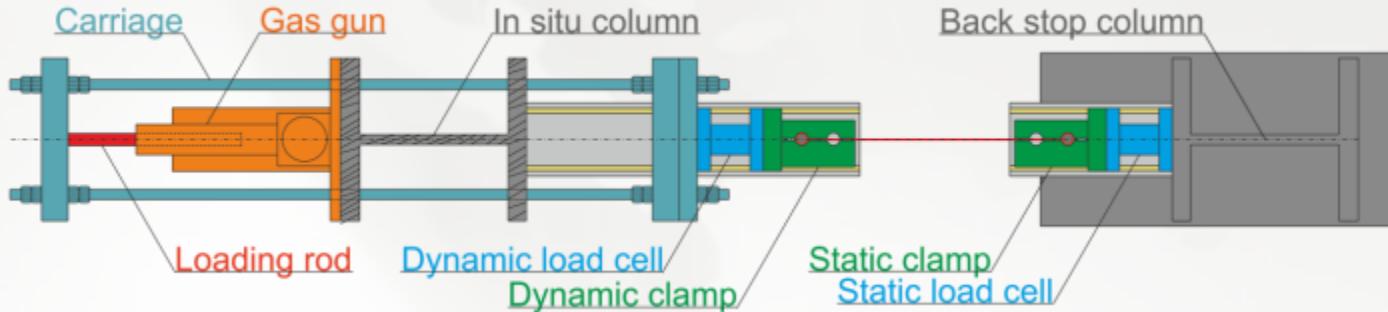
FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



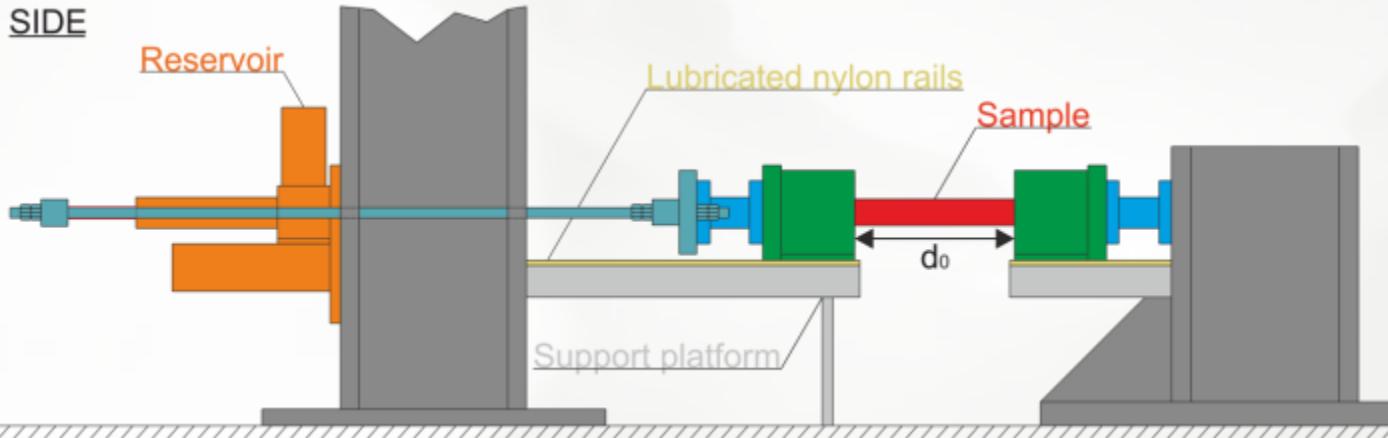
D•APPOLONIA
consulting, design, operation & maintenance engineering

Dynamic Tests on Fabrics

PLAN



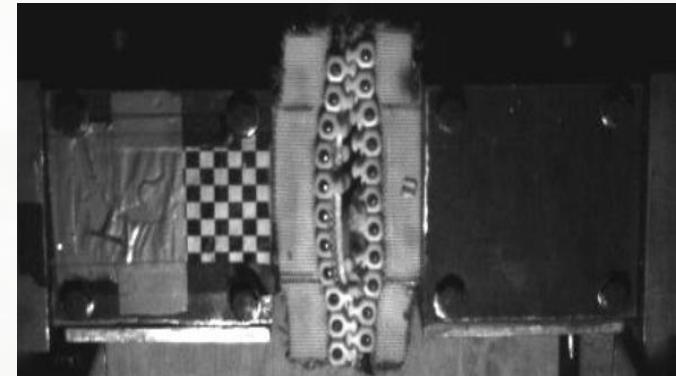
SIDE



Dynamic Tests on Fabrics / Zips



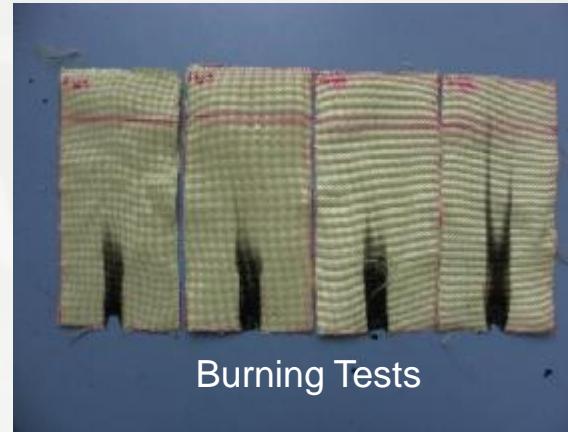
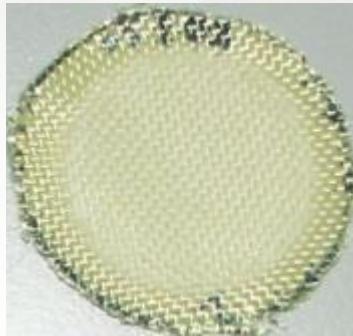
- Test program: >50 tests conducted in total
- All samples 5cm wide by 40cm long
- Strain rates ~2-20 strain/second



Mechanical, Flame & Burning Tests on Fabrics



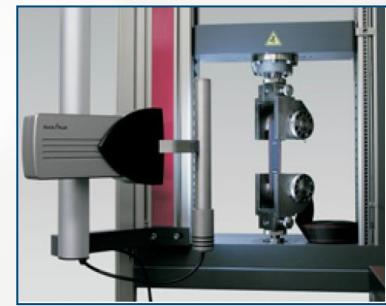
Abrasion resistance tests



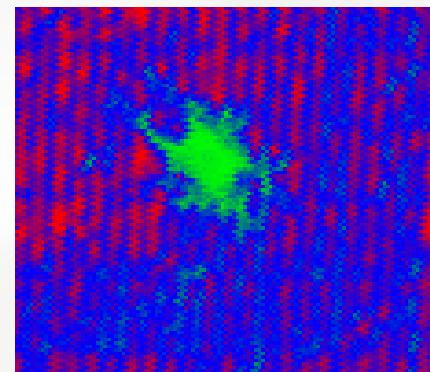
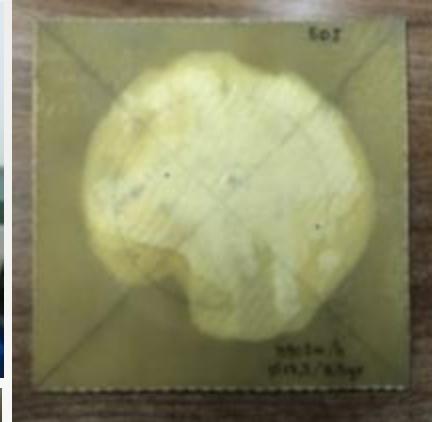
Burning Tests

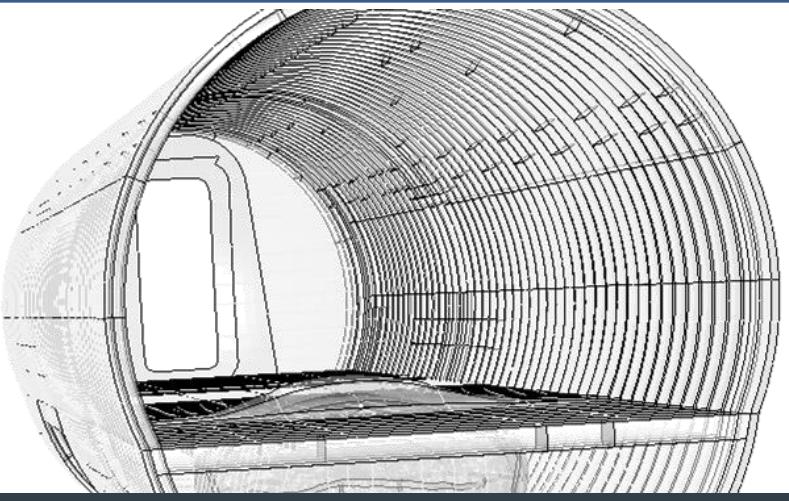


Weathering Tests

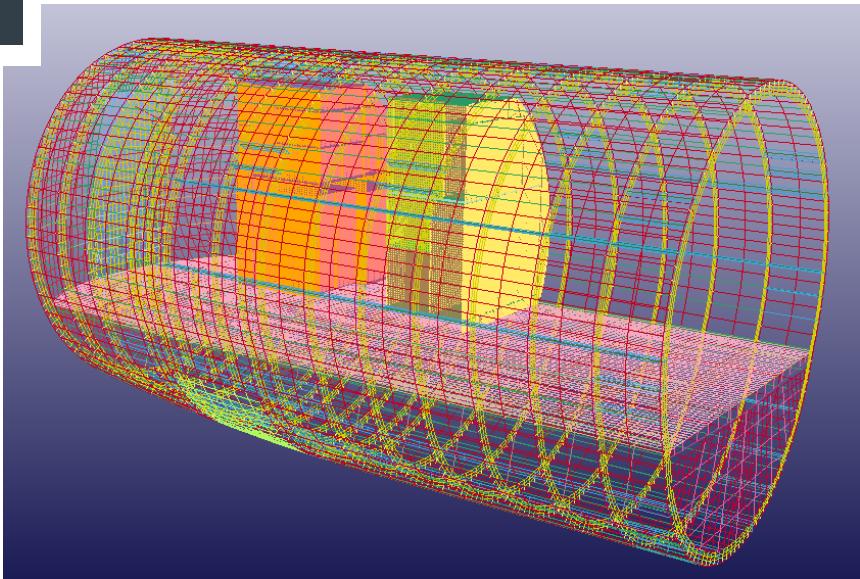
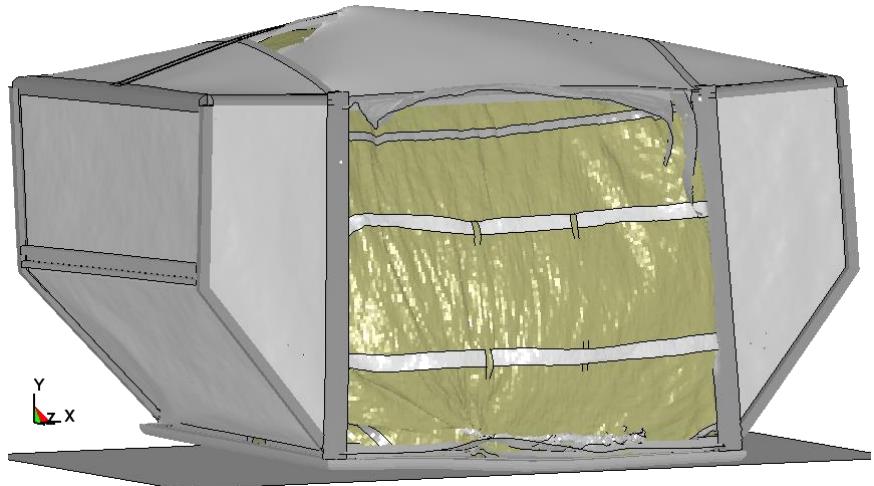


High Velocity Impact Tests on Composites





FLY-BAG2 Blast Containment Units: Design & Prototyping



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Products



FB2 Products	Type of aircraft	
	Narrow body	Wide Body
FB2 cabin version	X	X
FB2 cargo version (see FB1)	X	-
FB2 AKE version (ULD)	-	X
FB2 PMC-pallet (ULD)	-	X
FB2 Hardened composite panels (for LRBL)	X	X

FLY-BAG2 Cargo Version (for A320)



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cargo Version (for A320)



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cargo Version (for A320) – Composite Floor



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cargo Version (for A320) – Zip



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 AKE Version



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 AKE Version – Composite Parts



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 AKE Version – Blast Tests



- Open air blast tests conducted in UK (Buxton)
- Full-Scale Blast Tests conducted in UK (Cotswold airfield) (Nov. 2014)
- The tests were conducted in the forward luggage hold of a decommissioned Boeing 747 aircraft

FLY-BAG2 AKE Version – Open Air Blast Test



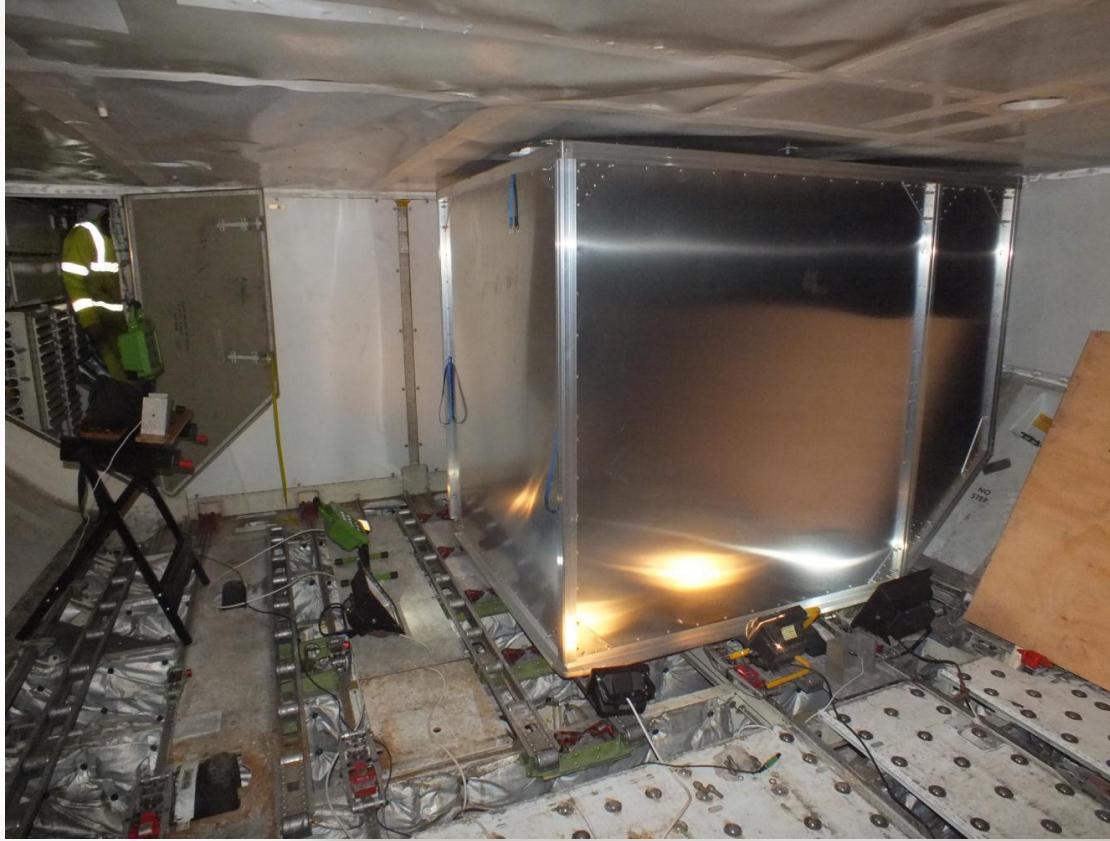
NO DAMAGE OF THE FLY-BAG2 – BLAST TEST IN OPEN AIR

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 AKE positioned in Forward Cargo-Hold of B747



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

Hybrid III Anthropomorphic Dummy – Blast Test on B747

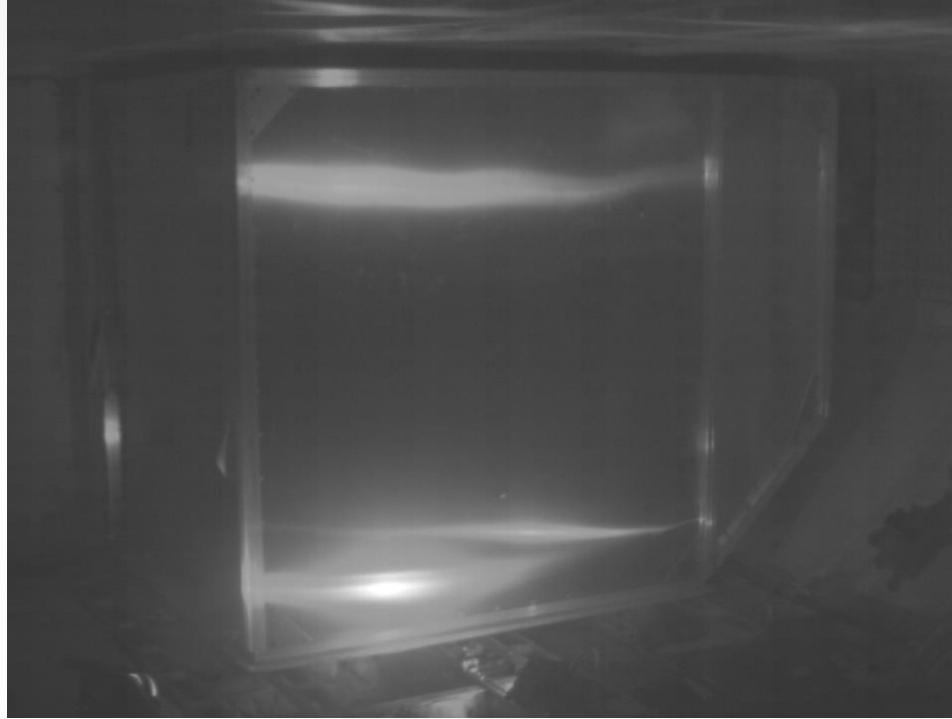


FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D'APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 AKE Version – Blast test on Boeing747



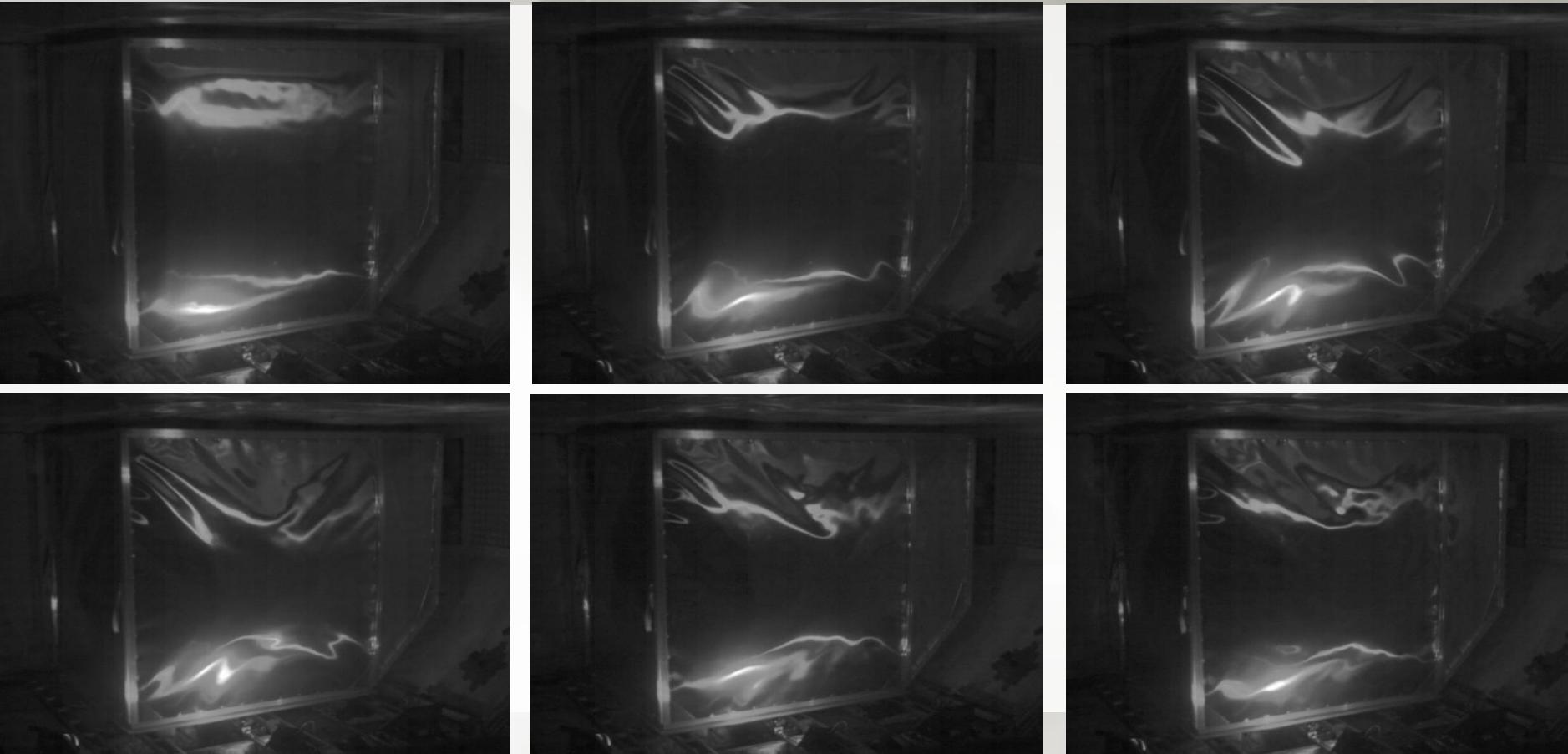
NO DAMAGE OF THE FLY-BAG2 – BLAST TEST INSIDE A BOEING747

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 AKE Version – Blast test inside a Boeing747



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

Post-Test Internal View of FLY-BAG



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

Post-Test External View of AKE



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D'APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 AKE – Results of Full Scale Blast Tests



- **FLY-BAG2 prototypes** are capable of containing the effects of the detonation of an explosive charge of mass **3.0W TNTeq**
- **non-structural damage to the aircraft**
- **no significant, measurable egress of blast pressure** in the hold
- no significant impact loading transmitted into the passenger compartment immediately above the location of the detonation.

FLY-BAG2 Cabin Version



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version



- Preliminary tests were performed at lab scale
- Full-scale blast tests conducted inside a Boeing 747 (UK, Cotswold – Nov. 14)

FLY-BAG2 Cabin Version

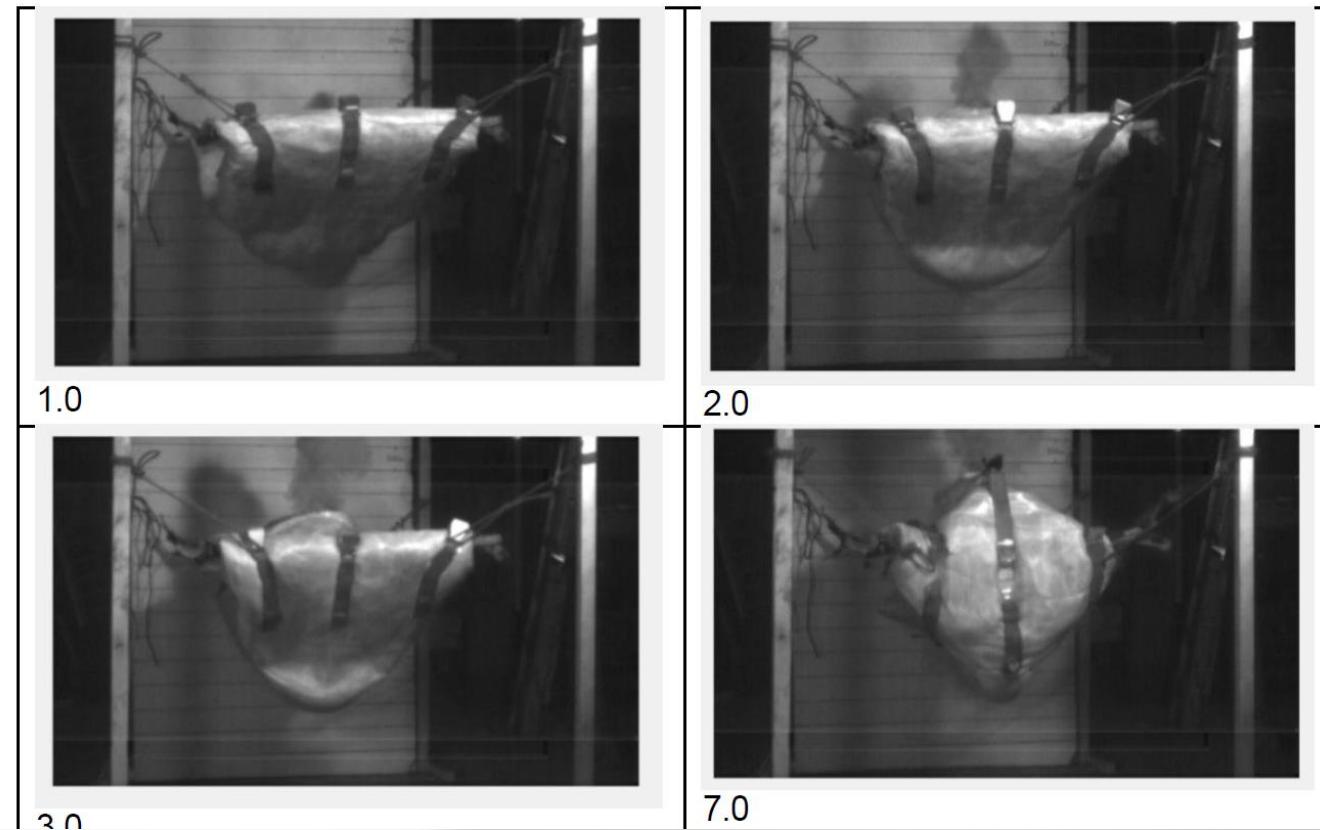


FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version

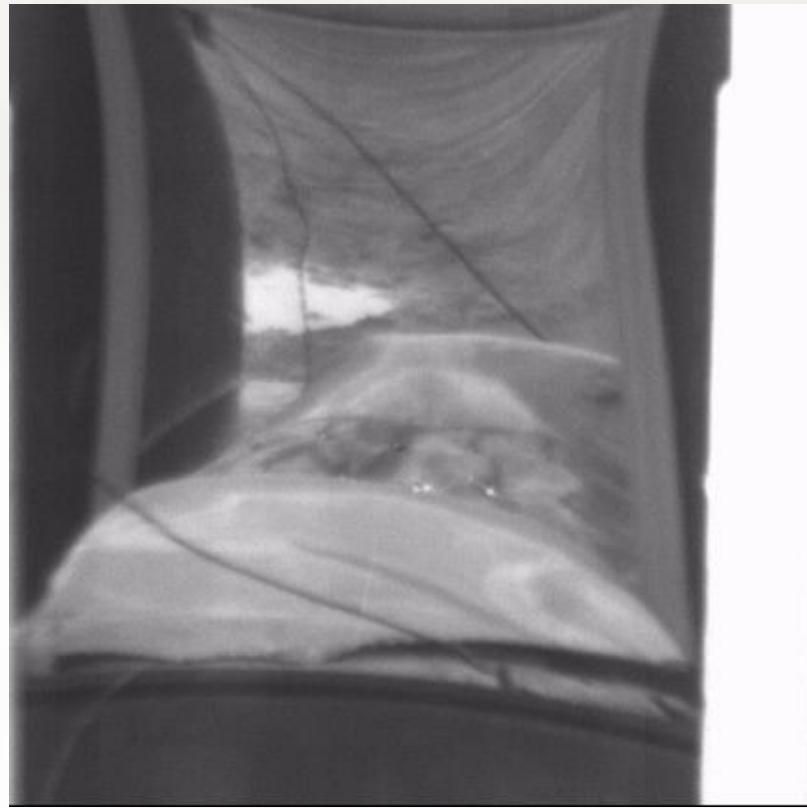


FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

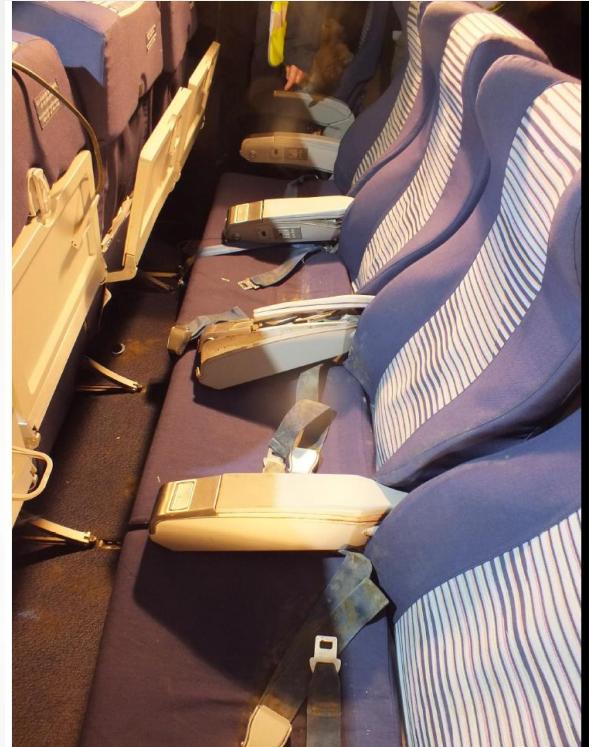
FLY-BAG2 Cabin Version



3.0



6.0



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



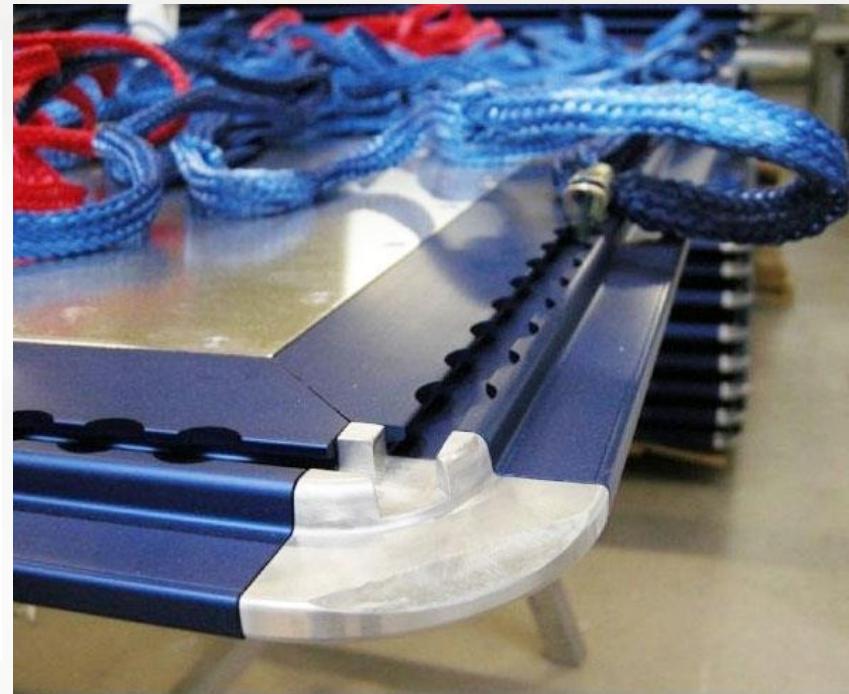
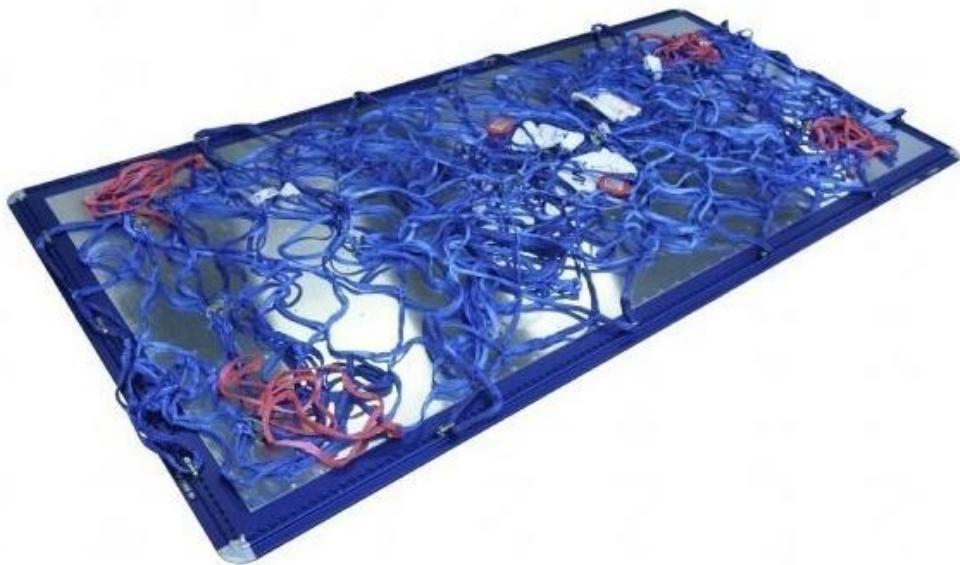
D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version



- FLY-BAG cabin variant prototypes are capable of containing the effects of the detonation of an explosive charge of mass up to 1.5W TNTeq, without the failure of the outer envelopes of the protection system, or significant egress of blast pressure
- Tests conducted inside the aircraft indicate that the detonation of an explosive charge of mass up to at least 1.0W TNTeq, can be contained by the Fly-Bag cabin variant prototypes placed over passenger seats, with only localised and non-structural damage to seat-back tray tables and arm rests

PMC P6P Pallet



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D'APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 PMC Pallet



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 PMC Pallet



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 PMC Pallet



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 PMC Pallet



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 PMC Pallet – Stabilizer Rack



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FLY-BAG2 Cabin Version – Blast Test on Boeing747



[LINK TO VIDEO](#)

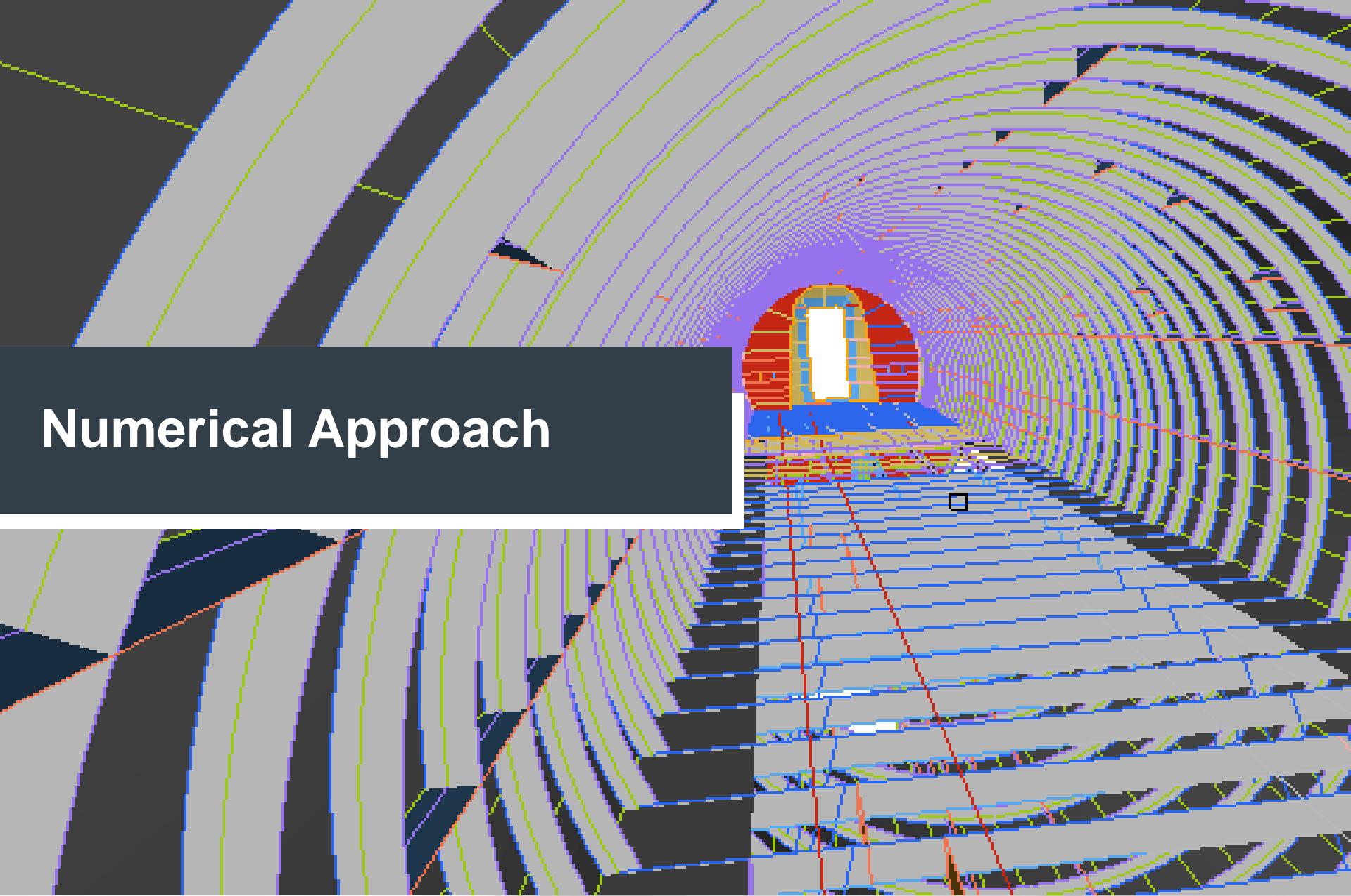
NO DAMAGE OF THE FLY-BAG2 – BLAST TEST INSIDE A BOEING747

FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes

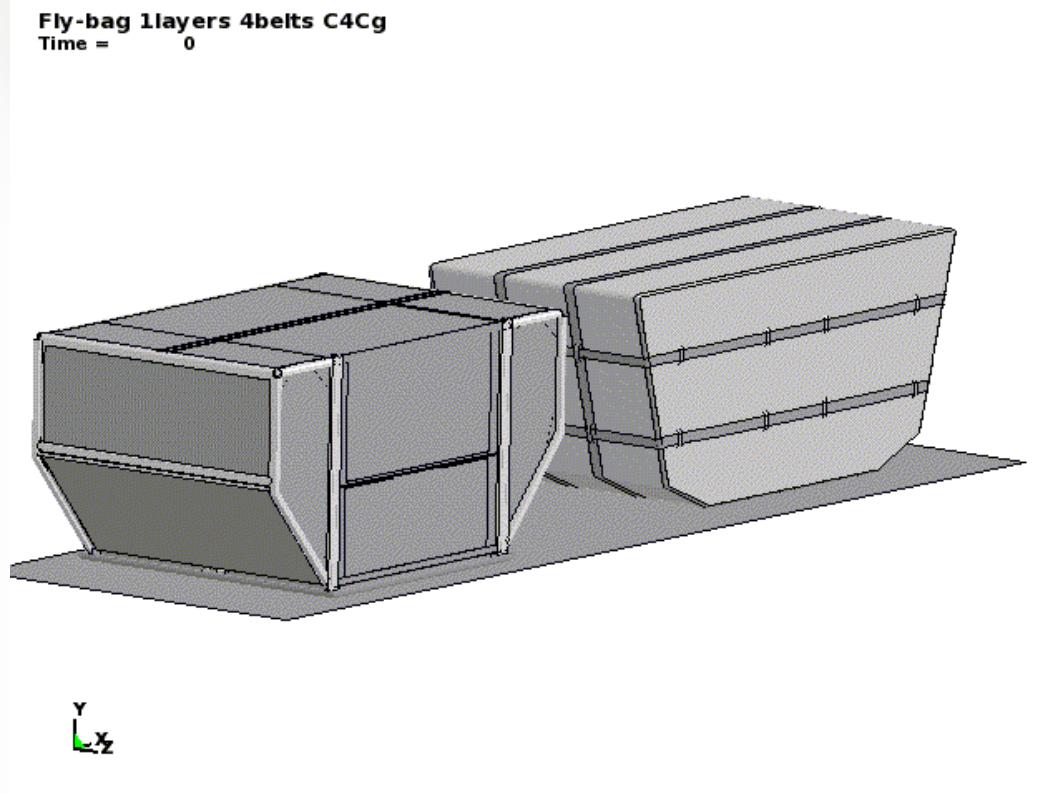


D•APPOLONIA
consulting, design, operation & maintenance engineering

Numerical Approach



FE Model of FLY-BAG

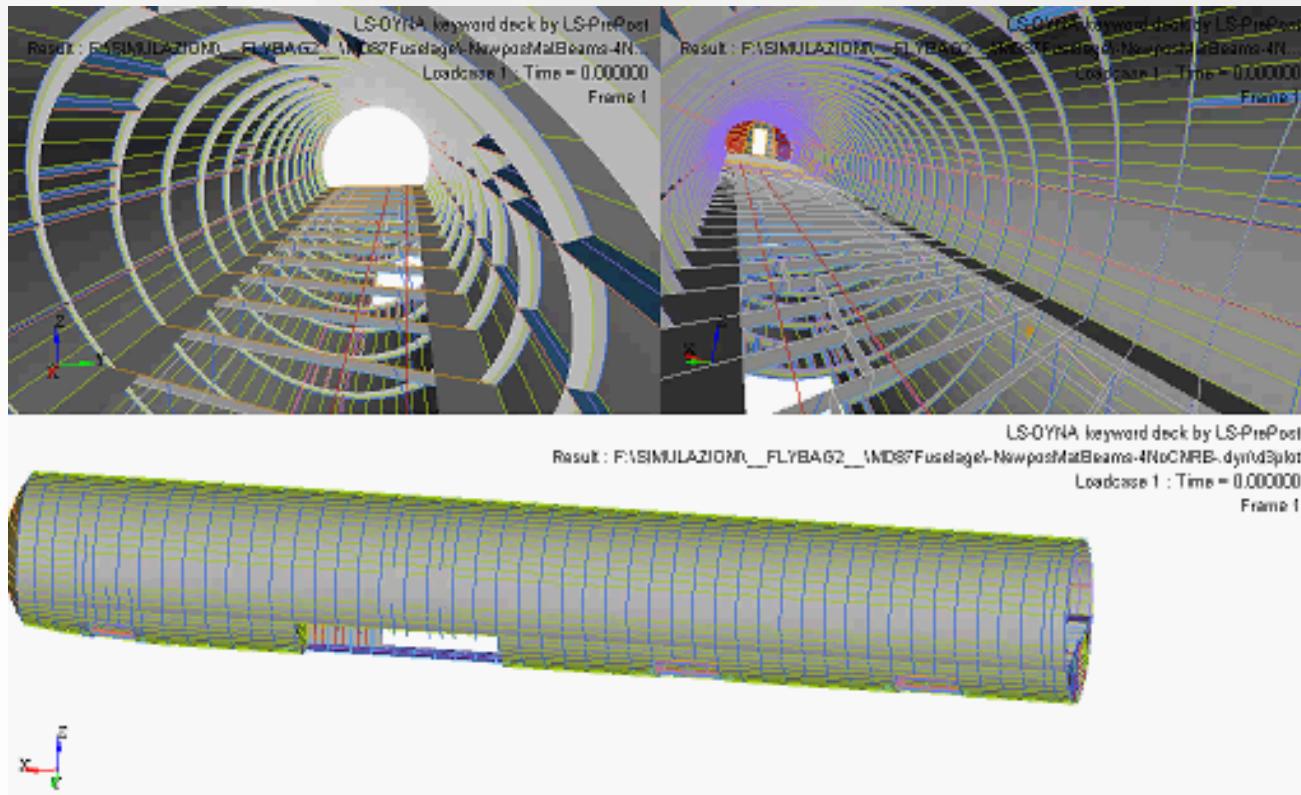


FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FE Model of FLY-BAG

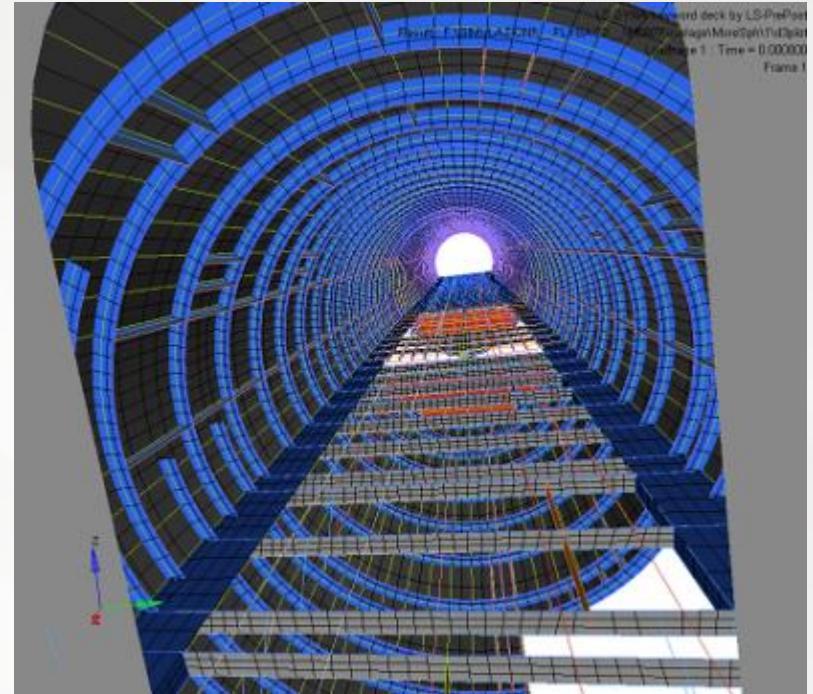
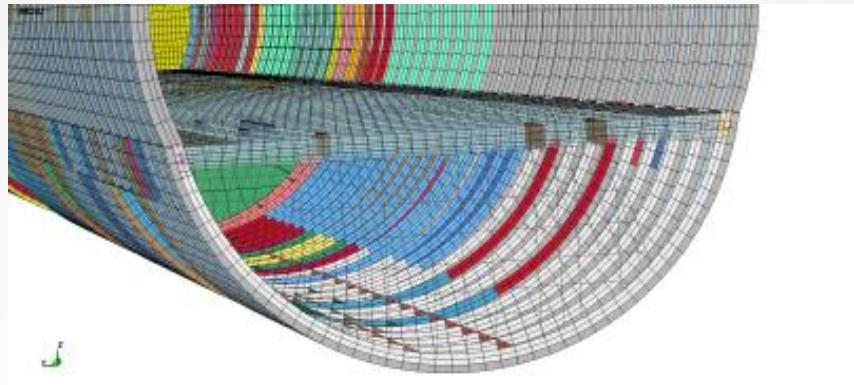
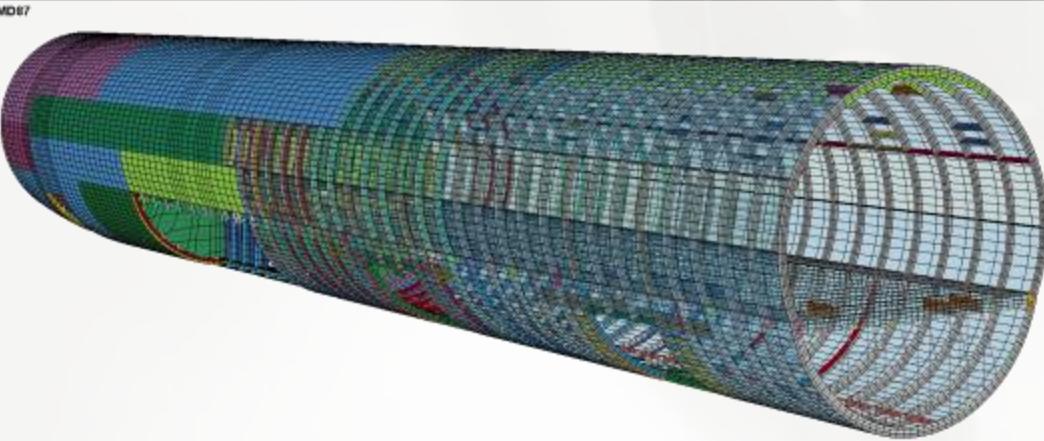


FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

FE Model of the MD80-87 Fuselage



Blast tests



FLY-BAG2: Advanced Technologies for Bomb-Proof Cargo Containers and Blast Containment Units for the Retrofitting of Passenger Airplanes



D•APPOLONIA
consulting, design, operation & maintenance engineering

Full Scale Blast Tests

- Illustrate efficacy of FLY-BAG2 in wide and narrow body aircrafts
- Determine structural interactions between hold bag / cabin bag and aircraft
- Measure any physiological effects on passengers caused by event in hold / cabin contained within bag

Full scale blast tests



UK, Cotswold Airport
Wide body aircraft -
(Boeing 747) & Narrow
body aircraft (Airbus
A320) – Tests on
Cabin Bag, AKE, PMC
Pallet and Cargo Bag
(A320) prototypes
(20-21 July 2015)

Results of Blast Tests on Boeing747



- A first set of full scale blast tests was carried out on a retired Boeing747 on November 2014
- Both FLY-BAG2 cabin and cargo prototypes were tested
- No damage after blast tests at the designed charge

Conclusions

- Final full scale blast tests to test FLY-BAGs on narrow/wide body aircrafts (Boeing747, Airbus A320) are being performed in these days (from 20 to 31st July in Cotswold airport, UK)
- Patented technology
- No certification is needed for cabin bag, AKEs and PMC Pallet prototypes. Certification of FLY-BAG for A320 is on-going
- FLY-BAG cabin prototype is shown at **ASF Exhibition Stand**
- The project team is **looking for commercial exploitation** – contact us for more information!



D•APPOLONIA

consulting, design, operation & maintenance engineering

Contact

D'APPOLONIA S.p.A.
Alessandro Bozzolo

alessandro.bozzolo@dappolonia.it

Phone + 39 010 3628148

Fax + 39 010 3621078

Project web site: www.fly-bag2.eu

